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CODE UPDATE	2	8/17/26
CODE UPDATE	1	8/28/23
1ST SUBMITTAL	—	12/18/20
PRINTS ISSUED FOR	REV.#	DATE

1. THIS PRODUCT MEETS ALL THE REQUIREMENTS OF THE 9TH EDITION (2026) FLORIDA BUILDING CODE, INCLUDING THE HVHZ PROVISIONS.
2. THIS SYSTEM HAS BEEN TESTED PER TAS 201, 202, 203, ASTM 1886, AND ASTM 1996 FOR LEVEL E LARGE AND SMALL MISSILE IMPACT RESISTANCE. SHUTTERS ARE NOT REQUIRED.
3. DESIGN LOADS MUST BE CALCULATED BY A PROFESSIONAL ENGINEER OR ARCHITECT FOR EACH PROJECT. THE DESIGN PRESSURE CANNOT EXCEED THE PRESSURES LISTED FOR EACH COMPONENT OF THIS SYSTEM.
4. WOOD BUCKS BY OTHERS AND MUST BE ANCHORED PROPERLY TO TRANSFER IMPOSED LOADS TO THE STRUCTURE.
5. ANCHORS SHALL BE AS LISTED AND SPACED AS SHOWN ON DETAILS. ANCHOR EMBEDMENT IN BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.
6. CODE REQUIREMENTS FOR SAFE GUARDS MUST BE OBSERVED.
7. THE GLASS CHART IN SECTION 5 IS BASED ON TESTED PRESSURES AND ASTM E1300-16.
8. MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH DISSIMILAR MATERIALS SHALL BE SEPARATED TO PREVENT GALVANIC REACTIONS PER FBC REQUIREMENTS.

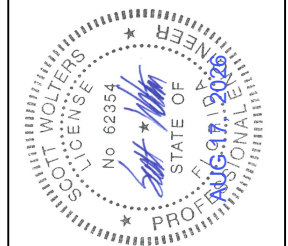
TABLE OF CONTENTS	
SHEET	DESCRIPTION
01	SECTION 1 – GENERAL NOTES / SECTION NOTES
02	SECTION 2 – ELEVATION
03	SECTION 3 – HORIZONTAL DETAILS
04	VERTICAL DETAILS
05	SECTION 4 – MULLION CHARTS AND REINFORCING DETAILS
06	SECTION 5 – GLAZING DETAILS – GLASS TYPE 1
07	SECTION 6 – HEAD/SILL ANCHOR CHART AND ANCHOR TYPE 1 DETAILS
08	HEAD/SILL ANCHOR CHART AND ANCHOR TYPE 2 DETAILS
09	SECTION 7 – BILL OF MATERIALS
10	EXTRUSION PROFILES

GLASS.....	SEE CHART ON SHEET 06 FOR ALLOWABLE GLASS TYPES, SIZES AND DESIGN PRESSURES.
MULLIONS.....	SEE CHART ON SHEET 5 FOR ALLOWABLE DESIGN PRESSURES FOR VARIOUS MULLION AND REINFORCEMENT CONFIGURATIONS.
JAMBS.....	SEE CHART ON SHEET 5 FOR ALLOWABLE DESIGN PRESSURES FOR JAMBS WITH AND WITHOUT REINFORCING.
ANCHORS.....	SEE CHARTS IN SECTION 06 FOR ALLOWABLE LOADS FOR HEAD/SILL ANCHORS AND MID-SPAN ANCHORS.
SYSTEM.....	THE DESIGN PRESSURE OF THE ENTIRE SYSTEM IS THE LOWEST ALLOWABLE DESIGN PRESSURE OF THE COMPONENTS ABOVE.

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SEAL:

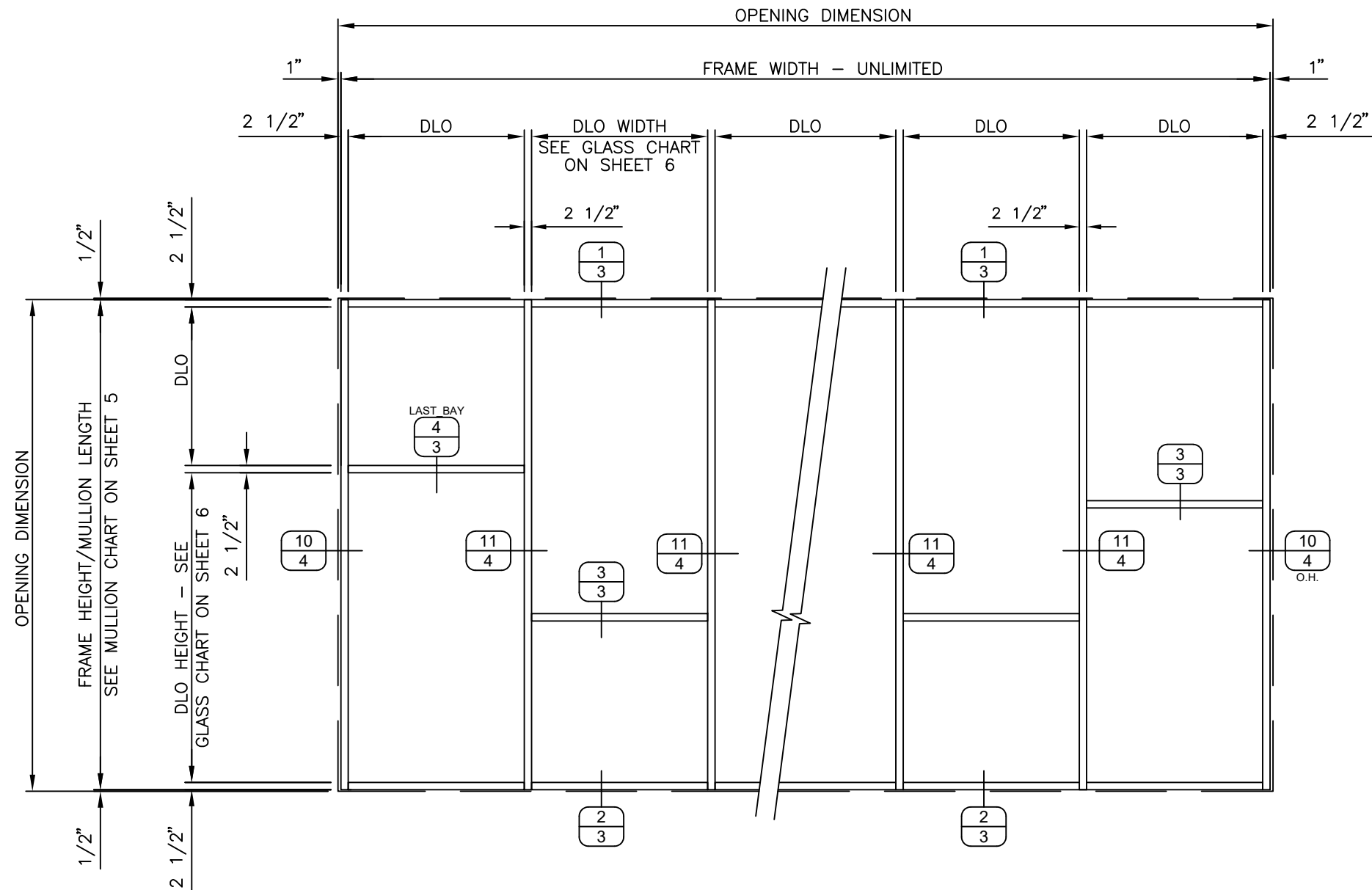
SCOTT WOLTERS
FL PE# 62354

WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX:(561) 225-1982

PRODUCT:	1600 WALL SYS 1 2 1/2" LEVEL E
DWG:	1600-IR-LVLE
SECTION:	1
SHEET:	1/10

Digitally signed
by Scott Wolters
Date: 2026.08.18
22:00:02 -04'00'

ELEVATION



EXTERIOR VIEW
(NOT TO SCALE)

SEAL:

SCOTT WOLTERS
FL PE# 62354

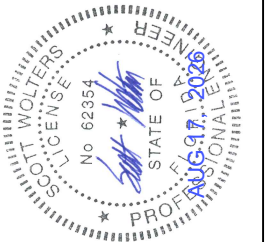
WOLTERS ENGINEERING
(COA# 27194)
1521 N 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX:(561) 225-1982

PRODUCT:	600 WALL SYS 1
	2 1/2" LEVEL E

WG:	1600-IR-LVLE
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SECTION: 2

SHEET: 2/10



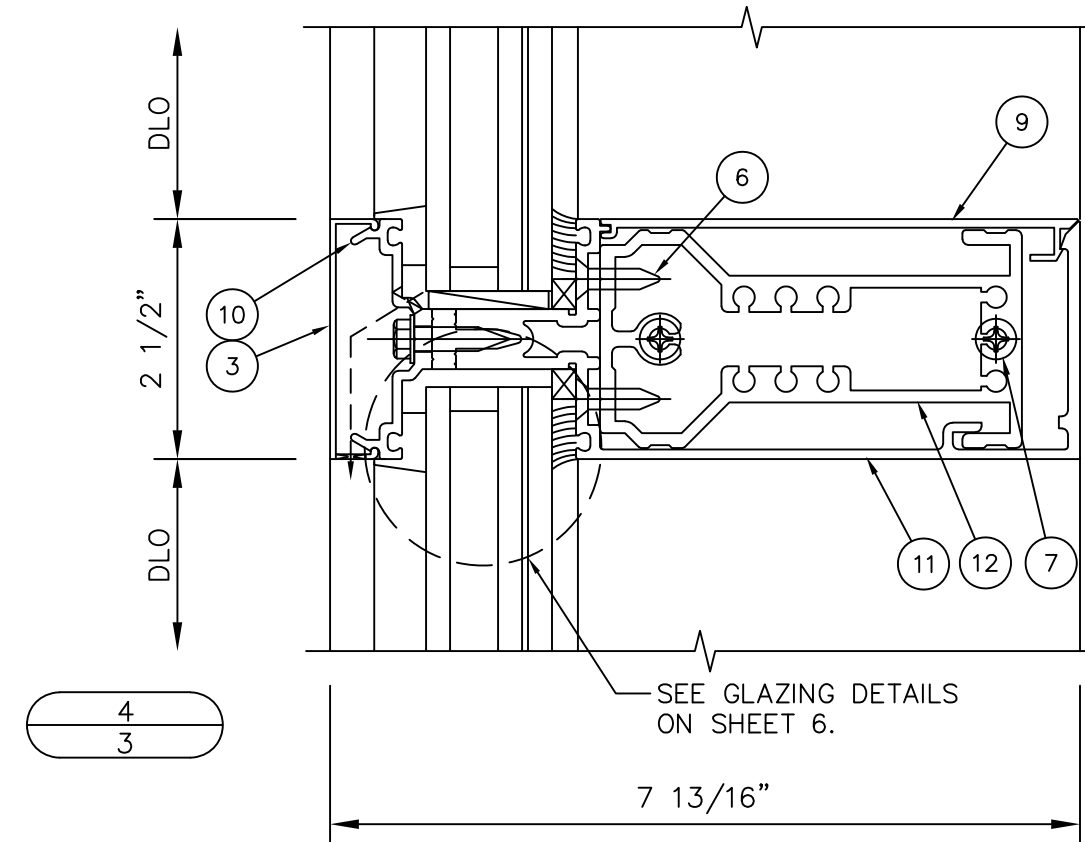
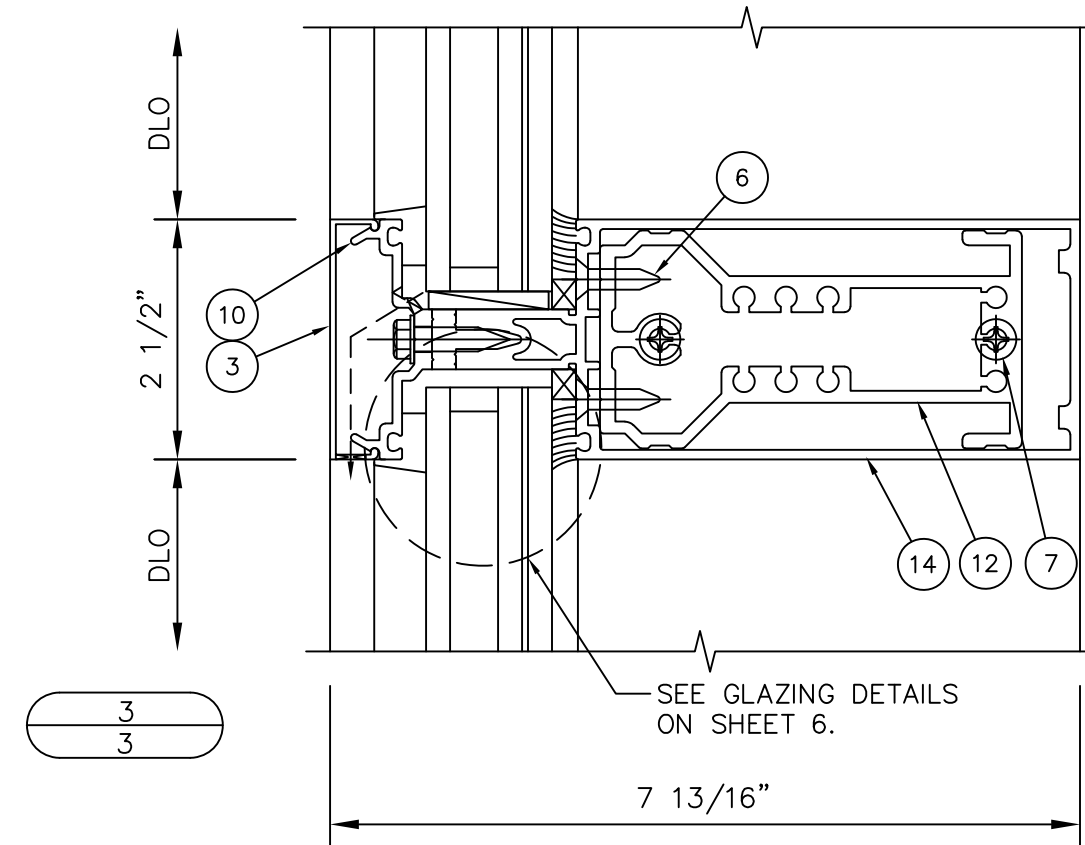
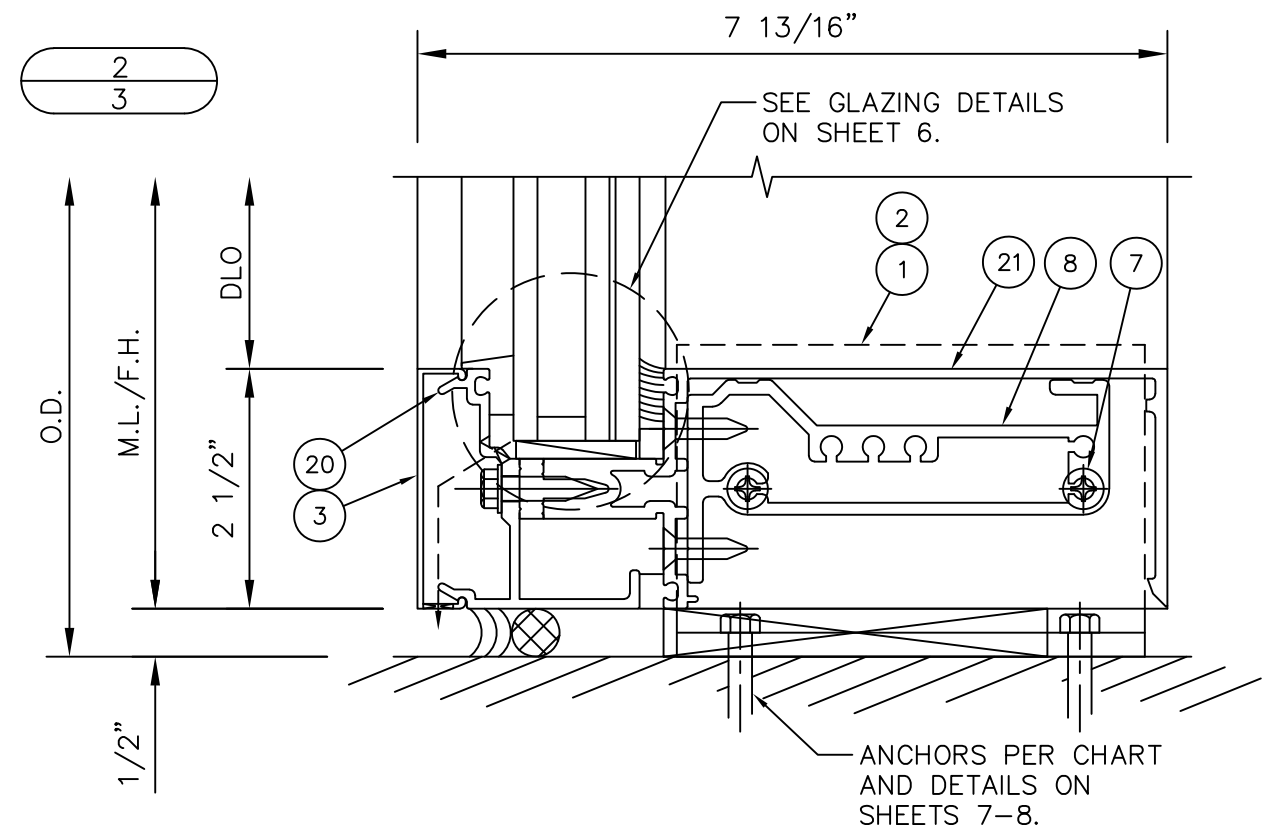
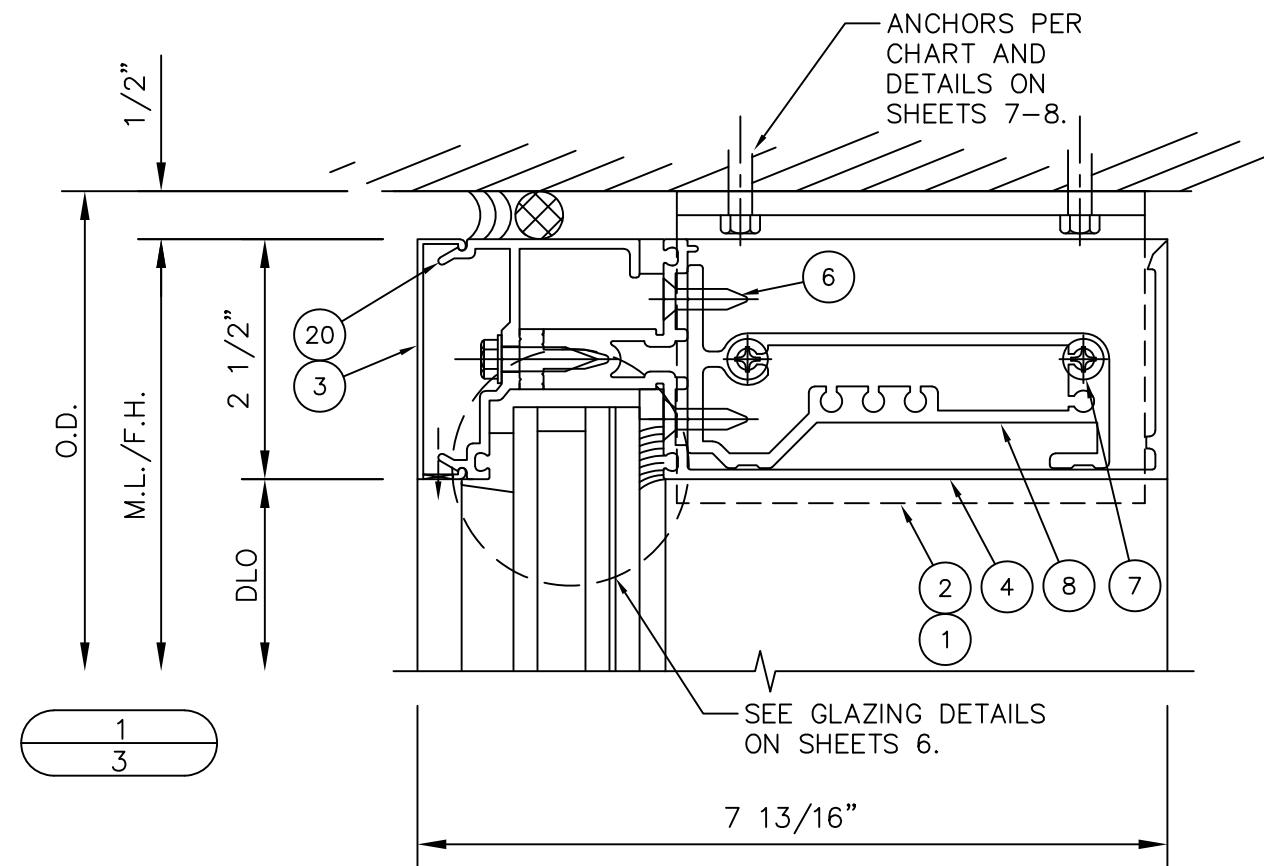
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[illegible]

HORIZONTAL DETAILS



SEAL:

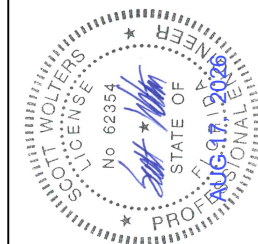
SCOTT WOLTERS
FL PE# 62354

WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX: (561) 225-1982

PRODUCT:	1600 WALL SYS 1
	2 1/2" LEVEL E

DWG:	1600-IR-LVLE
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SECTION:	3
SHEET:	3/10



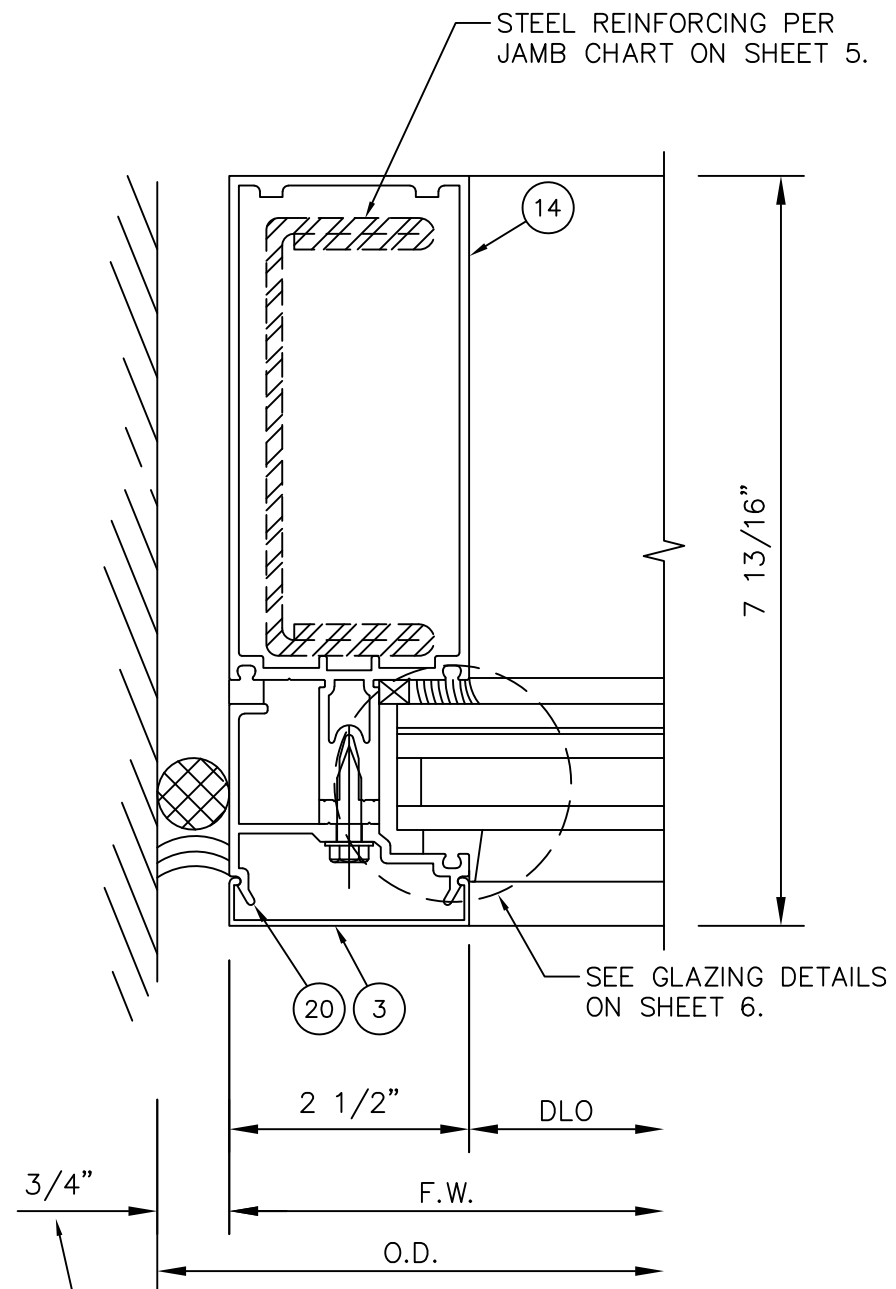
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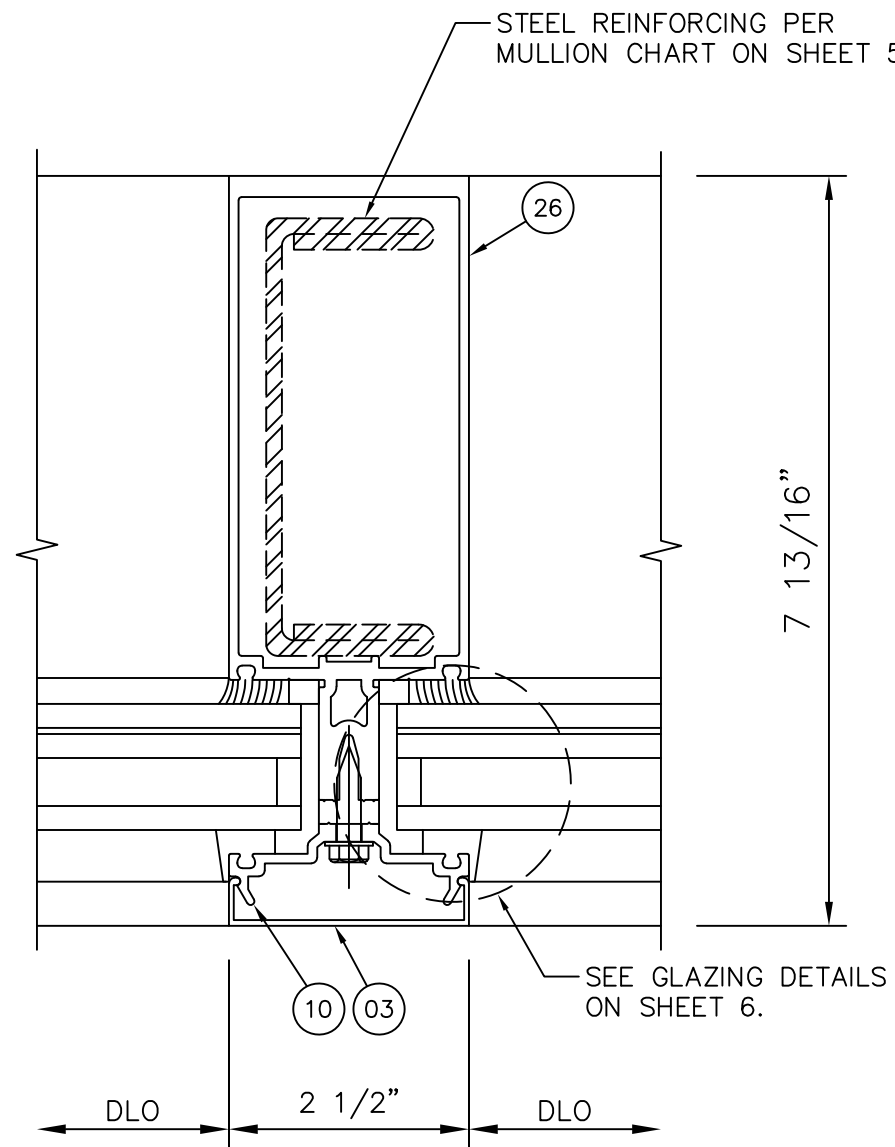
555 GUTHRIDGE COURT
NORCROSS, GA 30092

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1ST SUBMITTAL		-	12/18/20
PRINTS ISSUED FOR		REV.#	DATE

VERTICAL DETAILS



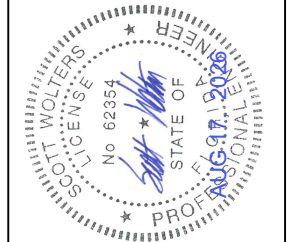
- NOMINAL DIMENSION. PERIMETER SEALANT WIDTH MUST COMPLY WITH MANUFACTURER'S RECOMMENDATIONS AND ASTM C1472.


$$\frac{11}{4}$$
[illegible]

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FL PE# 62354

WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX: (561) 225-1982

PRODUCT:	1600 WALL SYS 1 2 1/2" LEVEL E
DWG:	1600-IR-LVLE
SECTION:	3
SHEET:	4/10

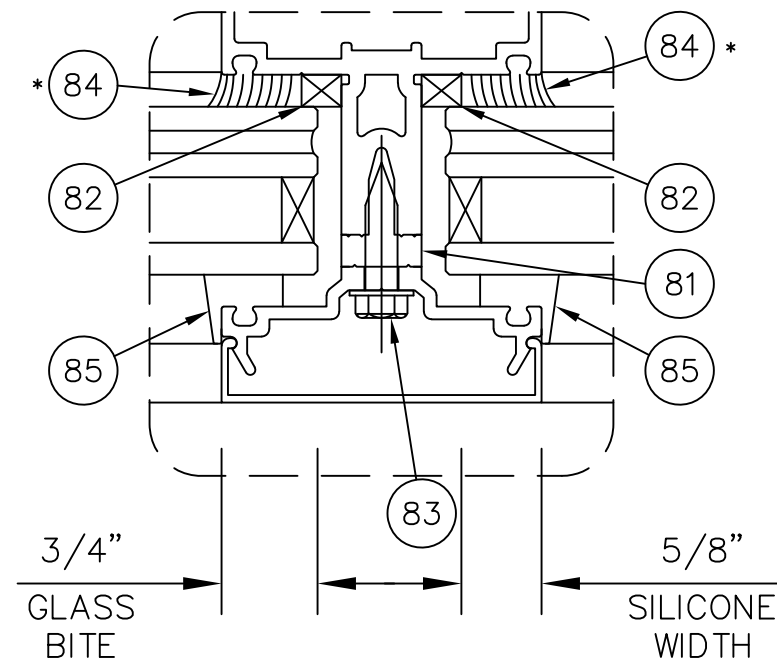
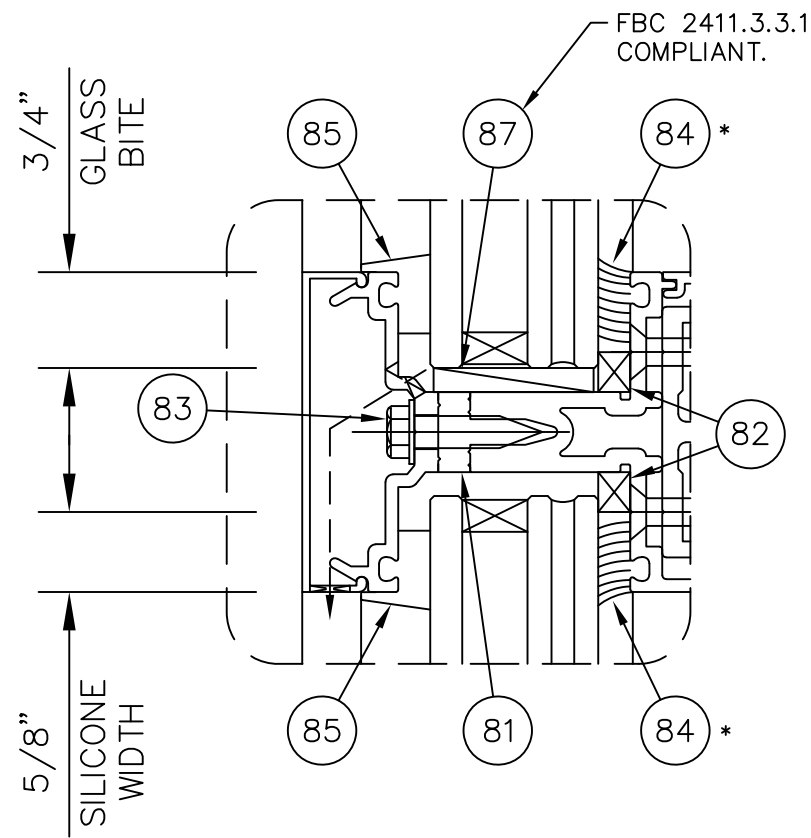
LEVEL E LARGE AND SMALL MISSILE GLAZING

GLASS TYPE 1:

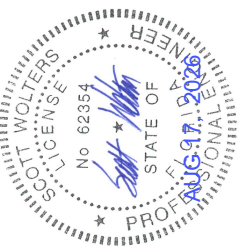
1 5/16" INSULATED LAMINATED
1/4" TEMPERED
1/2" AIR SPACE (ALUM SPACER)
3/16" HEAT STRENGTHENED
0.180" SENTRYGLAS INTERLAYER
3/16" HEAT STRENGTHENED

GLASS CHART								
GLASS TYPE 1(LEVEL E LMI/SMI)								
TESTED DLO'S = 57 1/2"x92 1/2" (90 psf), 45 1/2"x116 1/4" (70 psf)								
DLO HEIGHT (in)	ALLOWABLE DESIGN PRESSURE (+/- psf)							
	DLO WIDTH (in)							
	36	39	42	45	48	51	54	57 1/2
92 1/2	90	90	90	90	90	90	90	90
98 1/2	90	90	90	90	90	90	90	-
104	90	90	90	90	90	90	-	-
110 1/2	90	90	90	90	90	-	-	-
118	90	90	90	90	-	-	-	-
126 1/2	90	90	90	-	-	-	-	-
136	90	90	-	-	-	-	-	-
147	90	-	-	-	-	-	-	-

GLAZING DETAILS



*INSTALLER NOTE: INSTALLER IS RESPONSIBLE FOR ALL REQUIRED COMPATIBILITY REVIEW AND APPROVALS WITH THE STRUCTURAL SILICONE MANUFACTURER AND THE INSULATING GLASS UNIT MANUFACTURER.



SEAL:

SCOTT WOLTERS
FL PE# 62354

WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX: (561) 225-1982

PRODUCT:	1600 WALL SYS 1
	2 1/2" LEVEL E

DWG: 1600-IR-LVLE

SECTION: 5

SHEET: 6/10



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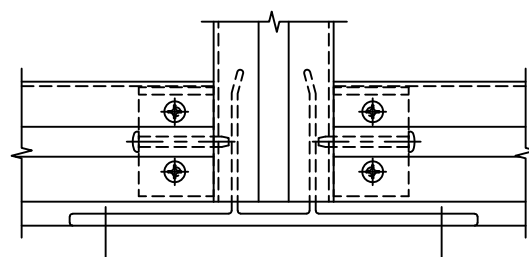
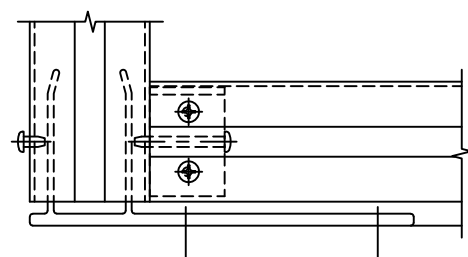
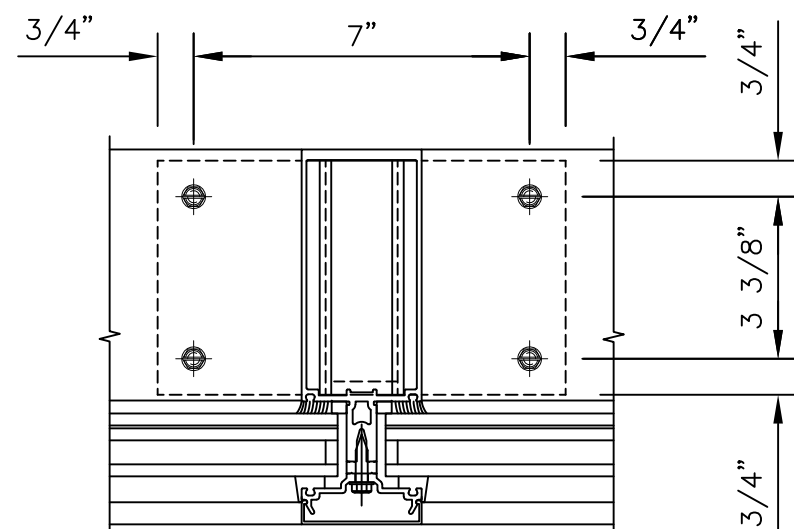
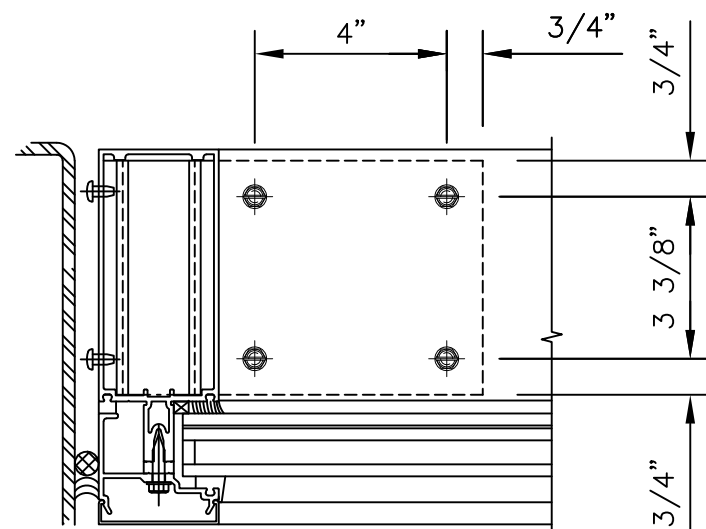
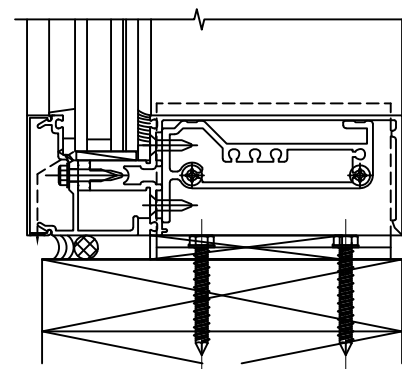
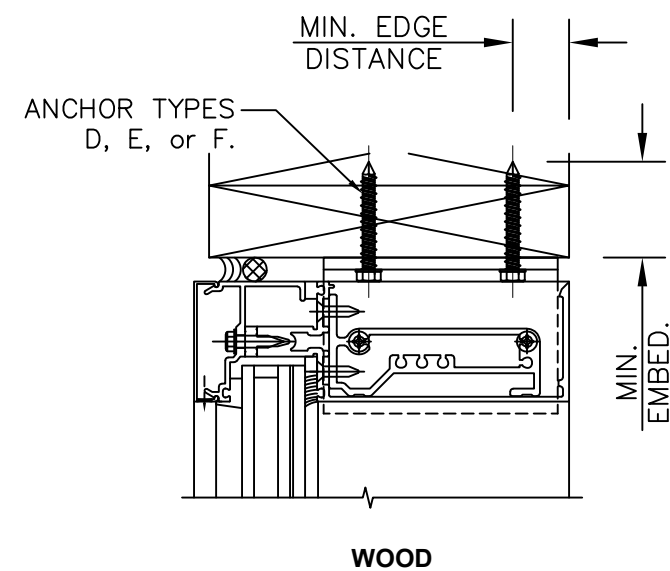
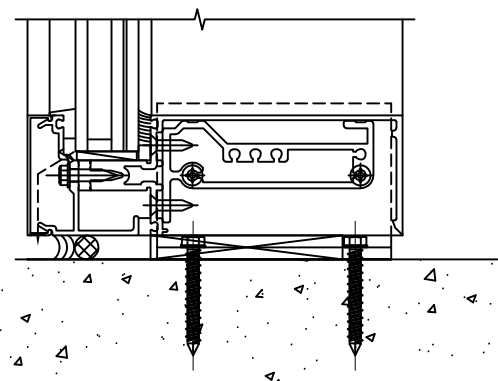
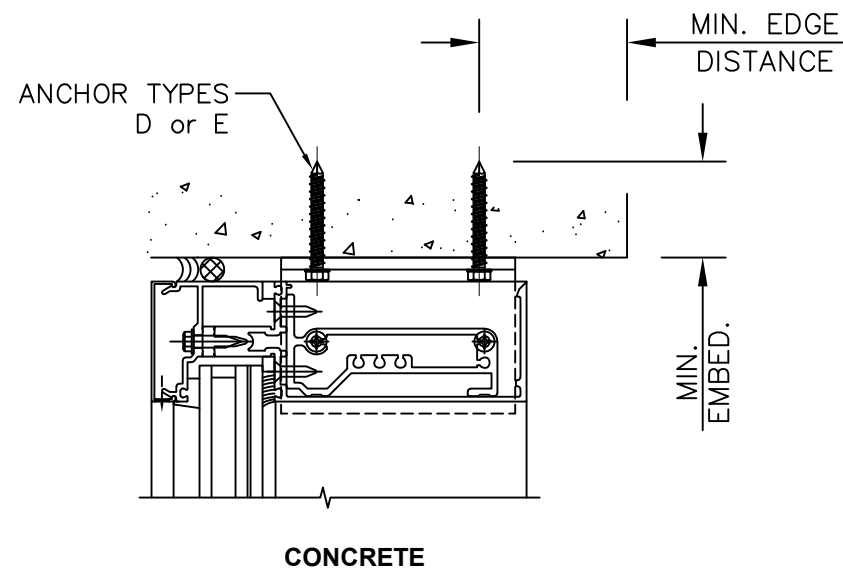
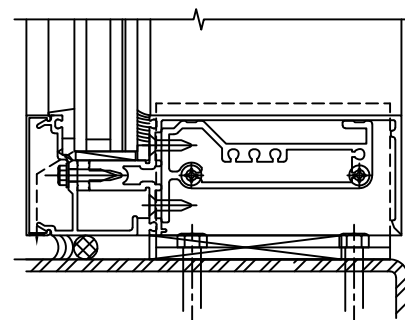
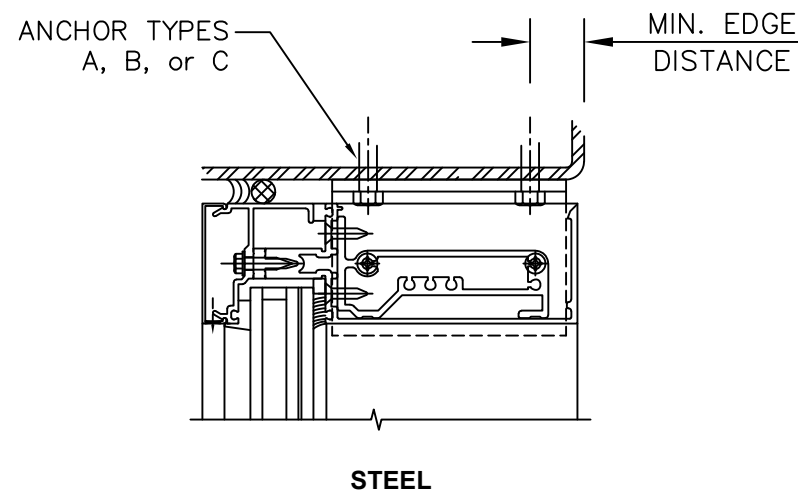
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HEAD/SILL ANCHOR DETAILS

ANCHOR TYPE 1 - 1800 lb MAX REACTION



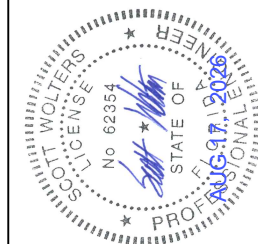
HEAD/SILL ANCHORS						
SUBSTRATE	MARK	TYPE	QUANTITY		MIN EMBED (in)	MIN EDGE DISTANCE (in)
			MULLION	JAMB		
STRUCTURAL STEEL (1/4", A36 min)	A	5/16" DIA. F-TYPE SCREW ¹ (Fu=120 ksi min)	4	4	FULL*	1"
	B	5/16" DIA. TEKS SCREW ¹	4	4	FULL*	1"
	C	5/16" DIA. DEWALT DRIL-FLEX	4	4	FULL*	1"
CONCRETE (4000 psi min)	G	3/8" DIA. DEWALT SCREWBOLT+ ²	4	4	3 1/4"	3"
	H	3/8" DIA. SIMPSON STRONG-TIE TITAN HD ²	4	4	3 1/4"	3"
WOOD (3", S.G.=0.5 min)	D	5/16" DEWALT ULTRACON	6	4	2"	1 1/2"
	E	5/16" ITW TAPCON+	6	4	2"	1 1/2"
	F	#14 WOOD SCREW ¹ (Fu=120 ksi min)	6	4	2"	1 1/2"

* FOR FASTENERS IN STEEL, FASTENER THREADS MUST FULLY PENETRATE THE WALL THICKNESS OF THE STEEL, WITH THREE ADDITIONAL THREADS BEYOND.

CORROSION RESISTANCE NOTES:

WITHIN 3000 ft OF A SALTWATER COASTLINE:

1. FASTENERS MUST BE EITHER:
 - A. GALVANIZED TO MEET ASTM A153, CLASS C.
 - B. GALVANIZED TO MEET ASTM A641 CLASS 3S.
 - C. COATED TO EXHIBIT <5% RED RUST AFTER 1000 HOURS OF EXPOSURE PER ASTM B117
 - D. 300 SERIES STAINLESS STEEL (Fu=100 ksi min).
2. USE MECHANICALLY GALVANIZED OR STAINLESS STEEL SIMPSON STRONG-TIE TITAN HD.



SEAL:

SCOTT WOLTERS
FL PE# 62354

WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX: (561) 225-1982

PRODUCT:	1600 WALL SYS 1
	2 1/2" LEVEL E

DWG:
1600-IR-LVLE

SECTION:	6
SHEET:	7/10



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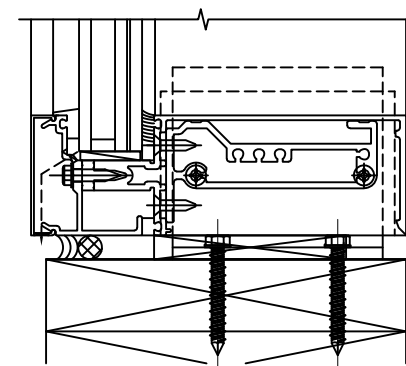
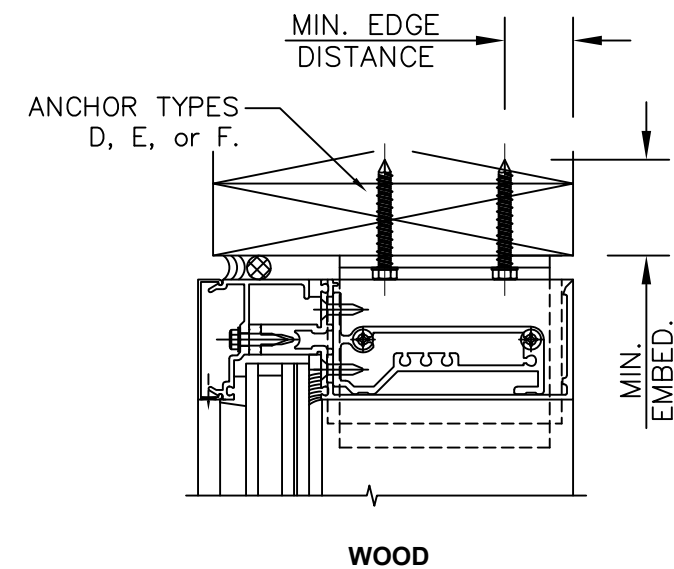
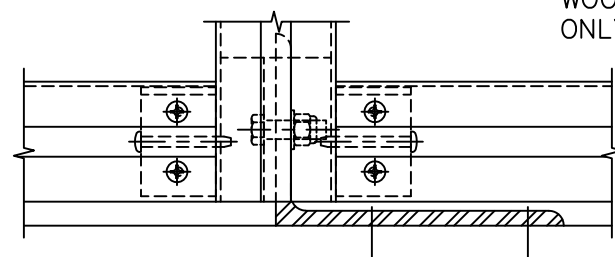
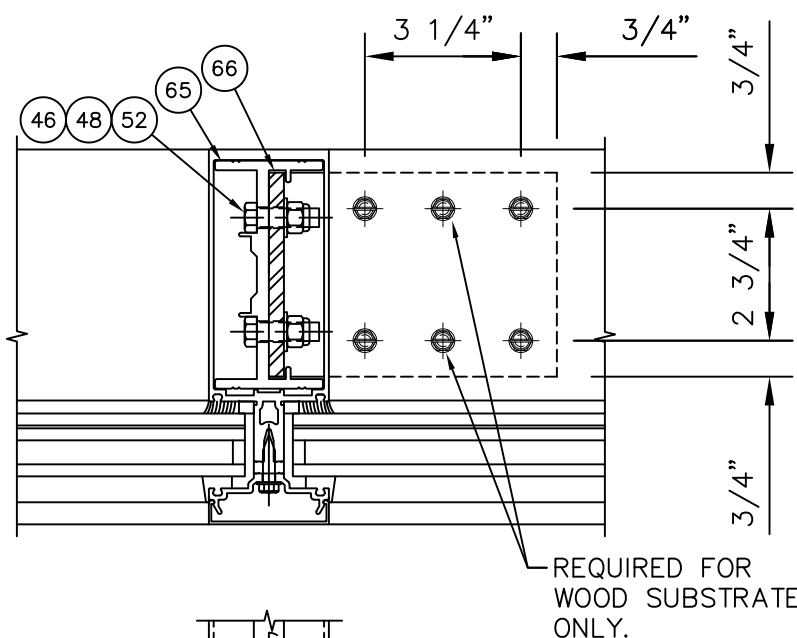
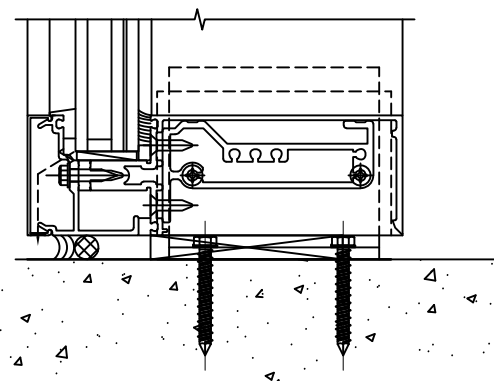
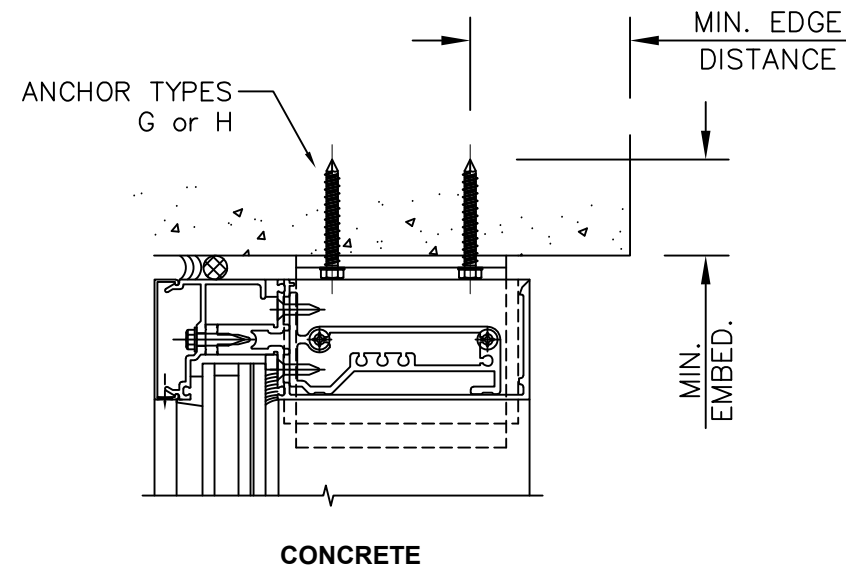
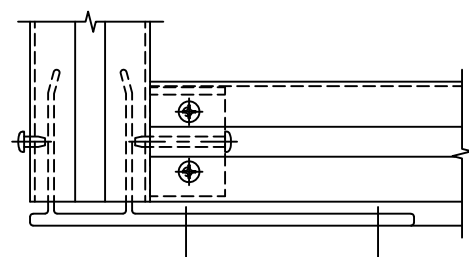
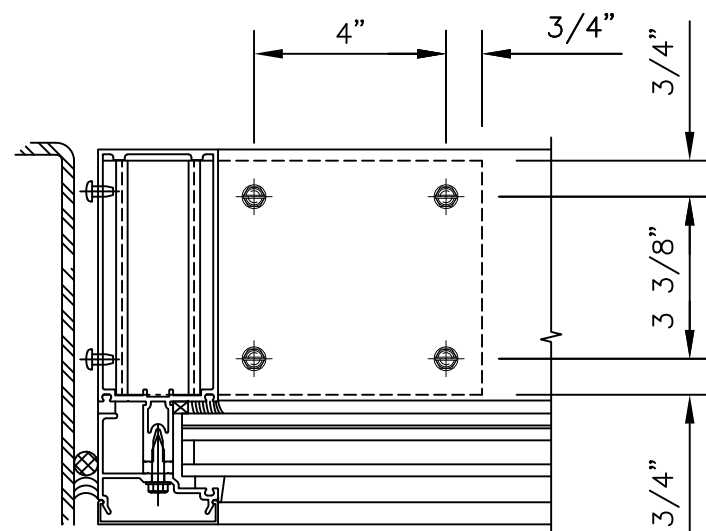
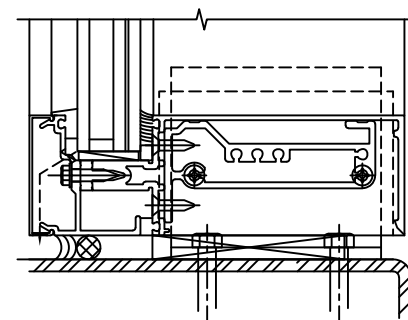
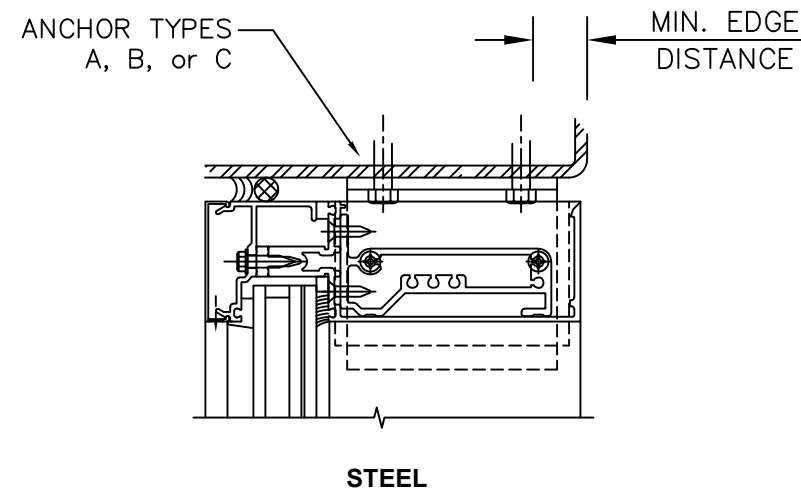
555 GUTHRIDGE COURT
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CODE UPDATE	2	8/17/26	
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HEAD/SILL ANCHOR DETAILS

ANCHOR TYPE 2 - 2475 lb MAX REACTION



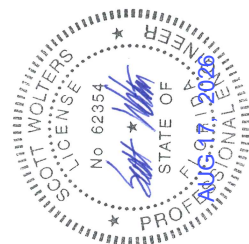
HEAD/SILL ANCHORS						
SUBSTRATE	MARK	TYPE	QUANTITY		MIN EMBED (in)	MIN EDGE DISTANCE (in)
			MULLION	JAMB		
STRUCTURAL STEEL (1/4", A36 min)	A	5/16" DIA. F-TYPE SCREW ¹ (Fu=120 ksi min)	4	4	FULL*	1"
	B	5/16" DIA. TEKS SCREW ¹	4	4	FULL*	1"
	C	5/16" DIA. DEWALT DRIL-FLEX	4	4	FULL*	1"
CONCRETE (4000 psi min)	G	3/8" DIA. DEWALT SCREWBOLT+ ²	4	4	3 1/4"	3"
	H	3/8" DIA. SIMPSON STRONG-TIE TITAN HD ²	4	4	3 1/4"	3"
WOOD (3", S.G.=0.5 min)	D	5/16" DEWALT ULTRACON	6	4	2"	1 1/2"
	E	5/16" ITW TAPCON+	6	4	2"	1 1/2"
	F	#14 WOOD SCREW ¹ (Fu=120 ksi min)	6	4	2"	1 1/2"

* FOR FASTENERS IN STEEL, FASTENER THREADS MUST FULLY PENETRATE THE WALL THICKNESS OF THE STEEL, WITH THREE ADDITIONAL THREADS BEYOND.

CORROSION RESISTANCE NOTES:

WITHIN 3000 ft OF A SALTWATER COASTLINE:

1. FASTENERS MUST BE EITHER:
 - A. GALVANIZED TO MEET ASTM A153, CLASS C.
 - B. GALVANIZED TO MEET ASTM A641 CLASS 3S.
 - C. COATED TO EXHIBIT <5% RED RUST AFTER 1000 HOURS OF EXPOSURE PER ASTM B117
 - D. 300 SERIES STAINLESS STEEL (Fu=100 ksi min).
2. USE MECHANICALLY GALVANIZED OR STAINLESS STEEL SIMPSON STRONG-TIE TITAN HD.



SEAL:

SCOTT WOLTERS
FL PE# 62354

WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX: (561) 225-1982

PRODUCT:
1600 WALL SYS 1
2 1/2" LEVEL E

DWG:
1600-IR-LVLE

SECTION:	6
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SHEET: 8 / 10



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555 GUTHRIDGE COURT
NORCROSS, GA 30092

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PRINTS ISSUED FOR	REV.#	DATE

BILL OF MATERIALS

BILL OF MATERIALS				
NO.	PART NO.	DESCRIPTION	DIMENSIONS	MATERIAL
01	162311	"F" ANCHOR	3.250 x 8.000 x 0.250	6063 T6 ALUMINUM
02	162312	"T" ANCHOR	3.250 x 8.500 x 0.250	6063 T6 ALUMINUM
03	162006	COVER	2.500 x 0.504 x 0.060	6063 T6 ALUMINUM
06	128405	#12 x 7/8" AB FHTF	#12 x 7/8" AB FHTF	300 SERIES STAINLESS STEEL
07	128394	#12 x 1-7/8" TYPE I CRPHTFS B	#12 x 1-7/8" B PHTF	430 SERIES STAINLESS STEEL
08	162332	7-1/2" HEAD / SILL SHEAR BLOCK	4.395 x 2.115 x 0.125	6063 T6 ALUMINUM
09	162020	OPEN BACK FILLER	0.434 x 4.973 x 0.090	6063 T6 ALUMINUM
10	162517	OFFSET PRESSURE PLATE	2.500 x 0.847 x 0.100	6063 T6 ALUMINUM
11	162091	7-1/2" OPEN BACK HORIZONTAL	2.479 x 6.500 x 0.100	6063 T6 ALUMINUM
12	162378	7-1/2" SHEAR BLOCK	4.395 x 2.270 x 0.125	6063 T6 ALUMINUM
14	162003	LIGHT 7-1/2" VERTICAL / HORIZONTAL	2.479 x 6.500 x 0.100	6063 T6 ALUMINUM
19	028843	#12 x 1/2" TYPE I CRFCHT SB	#12 x 1/2" TYPE I CRFCHT SB	300 SERIES STAINLESS STEEL
20	162528	1-5/16" PERIMETER OFFSET PRESSURE PLATE	2.500 x 2.097 x 0.100	6063 T6 ALUMINUM
21	162095	7-1/2" OPEN BACK HORIZONTAL FOR 1" FRAME	2.479 x 6.500 x 0.100	6063 T6 ALUMINUM
22	162516	JAMB OFFSET PRESSURE PLATE	2.500 x 0.847 x 0.100	6063 T6 ALUMINUM
26	162004	HEAVY 7-1/2" VERTICAL / HORIZONTAL FOR 1" FRAME	2.500 x 6.500 x 0.100	6063 T6 ALUMINUM
33	128348	10-16 x 1-1/4" FHSM D	10-16 x 1-1/4" FHSM D	400 SERIES STAINLESS STEEL
34	162307	7-1/2" SLEEVE	2.260 x 4.750 x 0.125	6063 T6 ALUMINUM
35	128267	12 x 1" TYPE I CRPHTFS AB	12 x 1" TYPE I CRPHTFS AB	300 SERIES STAINLESS STEEL
36	162313	SLEEVE FOR EXTERIOR COVER 3/4"	2.219 x 0.187 x 0.031	.031 5005 H32 SHEET ALUMINUM FINISH
37	162306	6" SLEEVE	2.260 x 3.250 x 0.125	6063 T6 ALUMINUM
38	162301	MATING STEEL REINFORCING 1	1.750 x 4.560 x 0.164	GRADE 50 STEEL
39	904208	1/4 x 2" FCHTCS D/F	1/4 x 2" FCHTCS D/F	300 SERIES STAINLESS STEEL
40	162302	MATING STEEL REINFORCING 2	1.500 x 3.810 x 0.164	GRADE 50 STEEL
41	162303	MATING STEEL REINFORCING 3	1.250 x 3.388 x 0.164	GRADE 50 STEEL
43	162320	7-1/2" SHEAR BLOCK AT DOOR	1.460 x 2.270 x 0.125	6063 T6 ALUMINUM
44	128910	10 x 1/2" TYPE I CRFCHTFS B	10 x 1/2" TYPE I CRFCHTFS B	300 SERIES STAINLESS STEEL
45	977110	10 x 5/8" TYPE I CRFCHTFS B	10 x 5/8" TYPE I CRFCHTFS B	300 SERIES STAINLESS STEEL
46	028596	3/8" FLAT WASHER TYPE A - NARROW	DIA 0.750 x 0.040	300 SERIES STAINLESS STEEL
47	028779	3/8" HELICAL SPRING LOCK WASHER	DIA 0.869 x 0.125	300 SERIES STAINLESS STEEL
48	028778	3/8"-16 x 1-1/4" HCS B	3/8"-16 x 1-1/4" HCS B	400 SERIES STAINLESS STEEL
52	128392	3/8"-16 HEX LOCKNUT	0.563 x 0.650	300 SERIES STAINLESS STEEL
57	128284	#12 x 1 1/2" AB FHTF SCREW	#12 x 1 1/2" AB FHTF	400 SERIES STAINLESS STEEL
59	162218	3/8-16 x 4-1/2" PRHHMS	1.125 x 6.848 x .125	400 SERIES STAINLESS STEEL
61	162249	#12 x 1 1/2" AB FHTF SCREW	1.125 x 7.598 x .125	400 SERIES STAINLESS STEEL
65	162341	ANCHOR PLUG	2.250 x 4.750 x 0.25 x 3.000	6063 T6 ALUMINUM
66	162249	STEEL ANGLE ANCHOR**	6.000 x 4.000 x .313 x 4.250	50 KSI STEEL**

** WITHIN 3000 ft OF A SALT WATER COASTLINE, THE ANCHOR MUST BE EITHER 316 SERIES STAINLESS STEEL, GALVANIZED TO MEET ASTM A653 G185, OR COATED PER ANSI TP1.

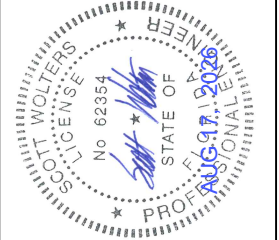
GLAZING MATERIALS				
NO.	PART NO.	DESCRIPTION	DIMENSIONS	MATERIAL
81	162310	THERMAL SEPARATOR	0.626 x 0.600	SHORE "A" 60±5 DUROMETER EPDM
82	027845	TAPE	0.313 x 0.250	BLACK POLYURETHANE FOAM
83	128406	1/4 x 1" HWHTFS AB	1/4 x 1" HWHTFS AB	300 SERIES STAINLESS STEEL
84	N/A	STRUCTURAL SILICONE SEALANT	N/A	SILICONE
85	027850	FIXED GASKET	0.615 x 0.630	SHORE "A" 60±5 DUROMETER EPDM
86	027342	SETTING BLOCK	0.563 x 0.188	SHORE "A" 80±5 DUROMETER EPDM
87	027081	SETTING BLOCK	1.875 x 4.125 x 0.250	SHORE "A" 85±5 DUROMETER EPDM
88	127254	3M VHB 3/4" SG TAPE B23	0.750 x 0.090	CONFORMABLE ACRYLIC FOAM
89	128475	8 x 1" TYPE I CRPHTFS A	8 x 1" TYPE I CRPHTFS A	300 SERIES STAINLESS STEEL
91	N/A	DOW CORNING	N/A	995 SILICONE SEALANT (BY OTHERS)
92	127143	TAPE	1.000 x 0.250	BLACK POLYURETHANE FOAM
93	127150	SETTING BLOCK	1.688 x 0.437	SHORE "A" DUROMETER EPDM
94	027367	SETTING BLOCK	0.750 x 0.438	SHORE "A" 85±5 DUROMETER EPDM
95	127196	SS EXTERIOR GASKET	0.928 x 0.615	SHORE "A" 60±5 DUROMETER EPDM
96	128401	10 x 1" TYPE I CRFCHTFS	10 x 1" TYPE I CRFCHTFS	300 SERIES STAINLESS STEEL
97	027857	FIXED GASKET	0.310 x 0.360	SHORE "A" 70±5 DUROMETER EPDM

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CODE UPDATE	2	8/17/26	
1ST SUBMITTAL		-	12/18/20
PRINTS ISSUED FOR	REV.#	DATE	

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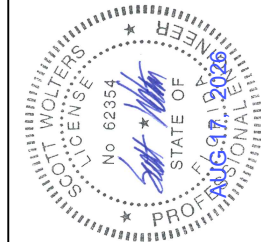
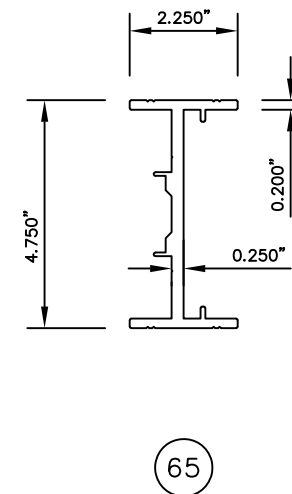
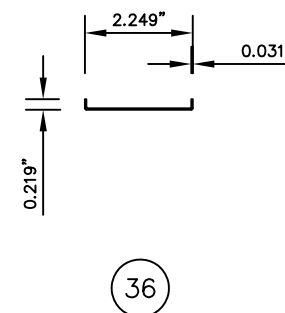
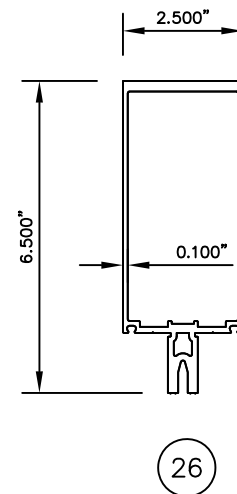
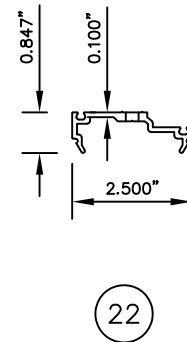
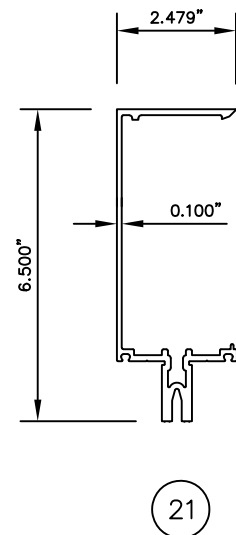
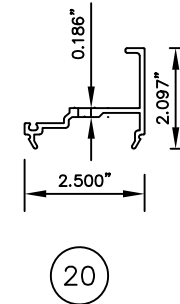
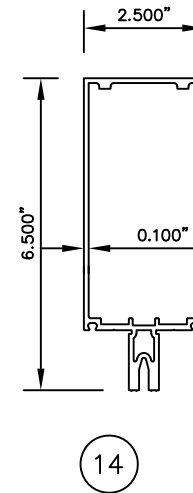
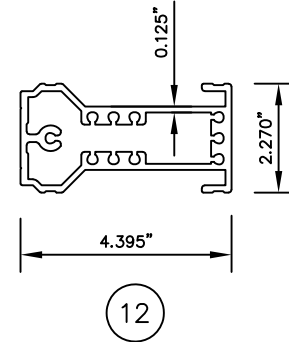
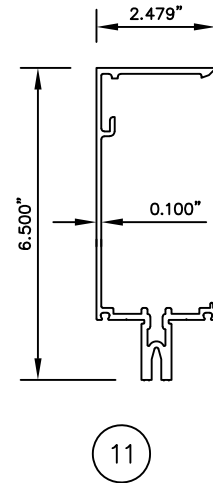
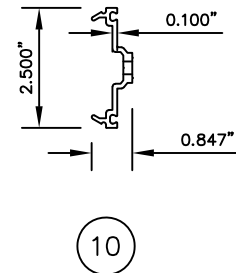
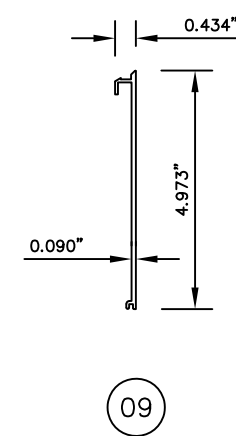
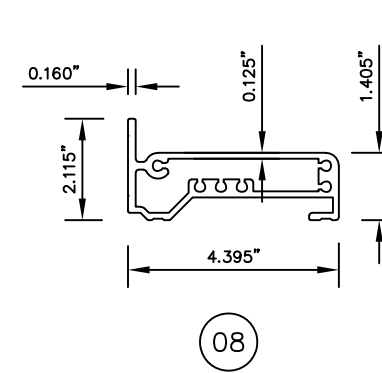
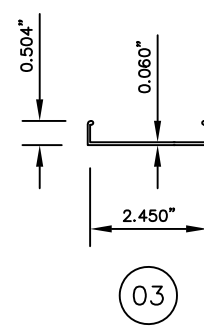
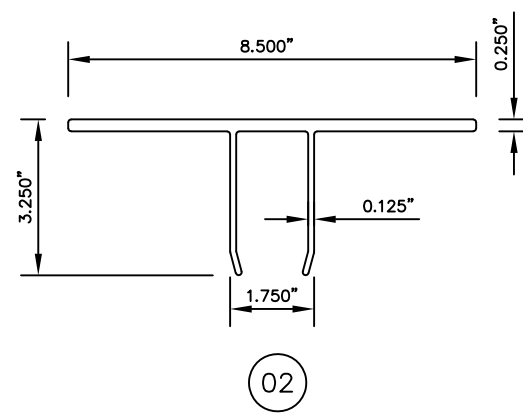
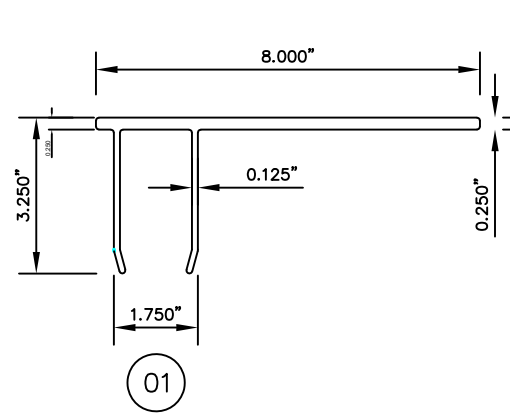
SEAL:

SCOTT WOLTERS
FL PE# 62354

WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX: (561) 225-1982

PRODUCT:	1600 WALL SYS 1
DWG:	2 1/2" LEVEL E
SECTION:	1600-IR-LVLE
SHEET:	7
	9/10

EXTRUSION PROFILES



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